# **Dual Linear Array Probes for Corrosion**

The DLA probe combines the "pitch-catch" mode of a conventional dual thickness probe and element electronic control of a PA probe. The combination also retain the "pseudo-focusing effect" of the conventional dual probe and electronic focusing of phased array, which concentrates sound field energy, provides better pitting testing capabilities, and also has great advantages for detecting coarse-grained and composite materials with severe attenuation.

## Probe with Integrated Wedge



Water Irrigation Frame

### **Superior Features**

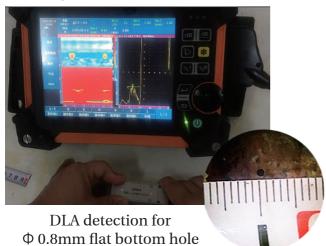
- Recommend testing thickness ≥ 2mm
- Adapt to pipe diameter ≥20.3mm and flat materials
- Imm testing performance near the surface
- Sound beam coverage width up to 30mm~40mm
- Carbide wear-resistant design to protect wedge
- Adjustable positioning strips for perfect fit on different curvatures or flat materials.
- With a water irrigation frame to ensure the bottom of the wedge is always in good coupling with the surface of the workpiece.

## **Technical Specifications**

Probe Model	Frequency	Elements No.	Pitch	Passive Aperture	Array Width
	MHz		mm	mm	mm
5.0DL32-1.0-4.8-F8E	5.0	32*2	1.0	4.8	32
5.0DL32-1.3-4.8-F8E	5.0	32*2	1.3	4.8	41.6
7.5DL32-1.0-4.8-F8E	7.5	32*2	1.0	4.8	32
7.5DL32-1.3-4.8-F8E	7.5	32*2	1.3	4.8	41.6

Positioning Strip Model
41N-WEAR-AOD21
41N-WEAR-AOD26
41N-WEAR-AOD33
41N-WEAR-AOD42
41N-WEAR-AOD48
41N-WEAR-AOD73
41N-WEAR

## **Testing Results**



Water Irrigation Frame Model
41N-WEAR-I-AOD21
41N-WEAR-I-AOD26
41N-WEAR-I-AOD33
41N-WEAR-I-AOD42
41N-WEAR-I-AOD48
41N-WEAR-I-AOD60
41N-WEAR-I-AOD73
41N-WEAR-I-AOD88
41N-WEAR-I



DLA detection for thin-walled workpiece

### Probe with Replaceable Wedge



#### **Superior Features**

- Recommend testing thickness ≥ 2mm
- Adapt to pipe diameter: ≥100mm and flat materials
- 1mm testing performance near the surface
- Sound beam coverage width up to 30mm
- Carbide wear-resistant design to protect wedge
- Detachable for perfect fit on different curvatures or flat materials

### **Technical Specifications**

Probe Model	Frequency	Elements No.	Pitch	Passive Aperture Array Width		Corresponding	
	MHz		mm	mm	mm	Wedge	
5.0DL32-1.0-5.0-FRE	5.0	32*2	1.0	5.0	32	- 32×5DL00L-RA12.6	
7.5DL32-1.0-5.0-FRE	7.5	32*2	1.0	5.0	32		

## **Testing Results**



DLA detection for curved panel



DLA detection for 8mm plate



Shantou Institute of Ultrasonic Instruments Co., Ltd.

Add: #77, Jinsha Road, Shantou 515041, Guangdong, China Tel: +86-754-88250150 Fax: +86-754-88251499 E-mail: siui@siui.com Website: http://www.siui.com

